# Arc Fault Protection System

## Arc Flash Timing Test Guide

**relay monitoring systems pty ltd**

**Advanced Protection Devices**

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<th>RMS 1S25 Arc Fault Monitor 4 Zones, 8 Sensors</th>
<th>RMS 1S26 Arc Fault Monitor + Integrated Current Check</th>
</tr>
</thead>
<tbody>
<tr>
<td>YN-560 flash light</td>
<td>LS-PC635 Sync cable and 6.35mm Mono Line socket</td>
<td>Manual mode, 25% of power (binary coding)</td>
</tr>
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To download the Arc Flash Timing Test Guide:
1.0 Introduction

This Test Guide describes the method for testing the timing performance of an RMS Arc Protection System comprising of Arc Sensors and Arc Fault Monitor. The simple test setup uses an off the shelf photo flash and standard Doble (or equivalent) test set.

For Arc simulation an off the shelf photo flash such as the Yongnuo (YN-560) or similar may be utilised. This flash needs to be equipped with a PC Sync input, for flash initiation, and a Guide Number specification of at least 58 m to ensure reliable sensor operation.

Flash initiation and protection timings are undertaken using an AC Test System such as the Doble F2250 (F2251) or similar. An AC channel in the test set is utilised in Arc Fault Applications employing current checking.

2.0 Reference Documents

Table 1

<table>
<thead>
<tr>
<th>Description</th>
<th>Document ID</th>
<th>Comment</th>
</tr>
</thead>
<tbody>
<tr>
<td>RMS Technical Bulletin</td>
<td>1S30</td>
<td>Issue G, 18/07/2011</td>
</tr>
<tr>
<td>RMS Technical Bulletin</td>
<td>1S25</td>
<td>Issue F, 7/03/2011</td>
</tr>
<tr>
<td>RMS Technical Bulletin</td>
<td>1S26</td>
<td>Issue L, 23/04/2010</td>
</tr>
<tr>
<td>Photo Flash Technical Manual</td>
<td>YN-560</td>
<td>Yongnuo</td>
</tr>
<tr>
<td>PC Sync to 6.35mm Cable</td>
<td>LS-PC635</td>
<td><a href="http://www.hkyongnuo.com">www.hkyongnuo.com</a></td>
</tr>
</tbody>
</table>

2.1 Expected timing performance

- The Arc Fault System without an over current check (1S30 + 1S25) shall have a total trip time of less than 10 ms.

- The Arc Fault System with a separate Instantaneous over current check (1S30 + 1S25 + external current check relay) shall have a total trip time of less than 15 ms at 2x current setting.

- The Arc Fault System with integral over current check (1S30 + 1S26) shall have a total trip time of less than 15 ms at 2x current setting.
3.0 Method

3.1 Equipment Under Test
RMS 1S30 - Optical Arc Fault Sensor,
RMS Arc Fault Monitors 1S25 or 1S26

3.2 Recommended Test Equipment
- AC Test System “Doble” F2250 (F2251) or similar
- Auxiliary Power supply 40-150 VDC, 1A
- Photo Flash YN-560, Guide number 58 m (@ ISO 100, 105 mm), 4xAA batteries
- Yongnuo PC Sync to 6.35 mm Cable, LS-PC635
- 6.35 mm Mono Socket, cable type, terminated with banana plugs on the ends for connection to test set

3.3 Flash Setting
To ensure positive operation of the Arc Fault sensors for testing purposes the Photo Flash unit must be set to emit a flash of suitable intensity at a given distance. The angle of incidence of the flash with respect to the sensing point will also influence operation of the Arc Fault sensor, the test flash is to be placed in front of the sensor and aimed directly at the sensor point as shown below:

For up to 1m flash distance set the YN-560 Photo Flash at 25% power.

For up to 3m flash distance set the YN-560 Photo Flash at 100% power.

For other photo flash units experimentation with photo flash setting may be required to achieve positive operation of the Arc Fault sensor.

3.4 Safety precautions
To prevent eye injury avoid flash exposure at close proximity.
Provide a warning to others to shield their eyes prior to a test sequence.
3.5 Timing test of 1S25 (no current check)

3.5.1 Example Test setup

![Diagram of test setup]

Figure 1: 1S25 test setup
(Example shows single Zone 1 sensor under test and common trip output monitored for timing purposes)
3.5.2 Test procedure:

1. Set up the test as shown in the Figure 1. Example shows testing for a single Zone 1 sensor operation.
2. Set configuration switches of the 1S25 in accordance to the specific application requirements. Check for appropriate setting of the configuration switches (refer to technical bulletin for details).
3. On the Doble system set the output of Channel 2 to 0 A/ 50 Hz.
4. Set timer Start to “Source 2”. Set timer Stop to “External”. Reset the timer.
5. Switch on the Photo Flash unit and wait until the unit is ready to discharge.
6. Enable the output of Channel 2 (green LED shall be lit). To start the test press the Red button “Initiate”.
7. The Photo Flash will operate and the Doble timer will start counting. Upon the closing of the output contacts the timer will stop counting.
8. Read the timer result.
9. Repeat the test at least 3 times. Record results in the results table.
10. Repeat tests for all zones and record timing results of respective zone outputs.
3.6 Timing test of 1S25 (with external current check)

3.6.1 Example Test setup

3.6.2 Test procedure:
1. Set up the test as shown in the Figure 3. Example shows testing for a single Zone 1 sensor operation.
2. Set configuration switches of the 1S25 in accordance to the specific application requirements. Check for appropriate setting of the configuration switches (refer to technical bulletin for details).
3. Set Input current setting of the external current check relay to the required current sensitivity.
4. On the Doble system set the output of Channel 2 to twice the current setting of the current check relay, example for a 1A relay setting set the Doble to output 2A/ 50 Hz.
5. Set timer Start to “Source 2”. Set timer Stop to “External”. Reset the timer.
6. Switch on the Photo Flash unit and wait until the unit is ready to discharge.
7. Enable the output of Channel 2 (green LED shall be lit). To start the test press the Red button “Initiate”.
8. The Photo Flash will operate and the Doble timer will start counting. Upon the closing of the output contacts the timer will stop counting.
9. Read the timer result.
10. Repeat the test at least 3 times. Record results in the results table.
11. Disable Channel 2 of the Doble system after each test to avoid the potential of thermally overloading the current input of the Current Check Relay.
12. Repeat tests for all zones and record timing results of respective zone outputs.
13. Repeat the test for all phases.

Figure 3: 1S25 (with external current check) test setup
(Single Zone 1 sensor under test and common trip output monitored for timing purposes)
3.7 Timing test of 1S26

3.7.1 Test setup

Figure 4: 1S26 test setup
(Single Zone 1 sensor under test and common trip output monitored for timing purposes, current check set at 1A)
3.7.2 Test procedure:

1. Set up the test as shown in the Figure 4. Example shows testing for a single Zone 1 sensor operation.
2. Set configuration switches of the 1S26 in accordance to the specific application requirements. Check for appropriate setting of the configuration switches (refer to technical bulletin for details).
3. Set the Input current setting of the 1S26 to required current sensitivity, in this example 1 A on all three phases.
4. On the Doble system set the Channel 2 output to 2 times of 1S26 setting, in this example 2 A/ 50 Hz.
5. Set timer Start to “Source 2”. Set timer Stop to “External”. Reset the timer.
6. Switch on the Photo Flash unit and wait until the unit is ready to discharge.
7. Enable output of the Channel 2 (green LED shall be lit). To start the test press the Red button “Initiate”.
8. The Photo Flash will operate and the Doble timer will start counting. Upon the closing of the output contacts the timer will stop counting.
9. Read the timer result.
10. Repeat the test at least 3 times. Record results in the results table.
11. Repeat tests for all zones and record timing results of respective zone outputs.
12. Disable Channel 2 of the Doble system after each test to avoid the potential of thermally overloading the current input of the 1S26.
13. Repeat the test for all phases.
4.0 Results
Test results may be recorded in the tables below.

4.1 Results of 1S25 testing (no current checking)
Table 2
<table>
<thead>
<tr>
<th>Description</th>
<th>Distance, cm</th>
<th>Delay, ms</th>
<th>Expected</th>
<th>Pass /Fail</th>
</tr>
</thead>
<tbody>
<tr>
<td>Test 1</td>
<td></td>
<td>≤10 ms</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Test 2</td>
<td></td>
<td>≤10 ms</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Test 3</td>
<td></td>
<td>≤10 ms</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Overall result</td>
<td></td>
<td></td>
<td>≤10 ms</td>
<td></td>
</tr>
</tbody>
</table>

4.2 Results of 1S25 testing (with external current checking)
Table 3
<table>
<thead>
<tr>
<th>Description</th>
<th>Distance, cm</th>
<th>Delay, ms</th>
<th>Expected</th>
<th>Pass /Fail</th>
</tr>
</thead>
<tbody>
<tr>
<td>Test 1</td>
<td></td>
<td>≤15 ms</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Test 2</td>
<td></td>
<td>≤15 ms</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Test 3</td>
<td></td>
<td>≤15 ms</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Overall result</td>
<td></td>
<td></td>
<td>≤15 ms</td>
<td></td>
</tr>
</tbody>
</table>

4.3 Results of 1S26 testing
Table 4
<table>
<thead>
<tr>
<th>Description</th>
<th>Distance, cm</th>
<th>Delay, ms</th>
<th>Expected</th>
<th>Pass /Fail</th>
</tr>
</thead>
<tbody>
<tr>
<td>Test 1</td>
<td></td>
<td></td>
<td>≤15 ms</td>
<td></td>
</tr>
<tr>
<td>Test 2</td>
<td></td>
<td></td>
<td>≤15 ms</td>
<td></td>
</tr>
<tr>
<td>Test 3</td>
<td></td>
<td></td>
<td>≤15 ms</td>
<td></td>
</tr>
<tr>
<td>Overall result</td>
<td></td>
<td></td>
<td>≤15 ms</td>
<td></td>
</tr>
</tbody>
</table>
Australian Content

Unless otherwise stated the product(s) quoted are manufactured by RMS at our production facility in Melbourne Australia. Approximately 60% of our sales volume is derived from equipment manufactured in house with a local content close to 80%. Imported components such as semi-conductors are sourced from local suppliers & preference is given for reasonable stock holding to support our build requirements.

Quality Assurance

RMS holds NCSI (NATA Certification Services International), registration number 6869 for the certification of a quality assurance system to AS/NZS ISO9001-2008. Quality plans for all products involve 100% inspection and testing carried out before despatch. Further details on specific test plans, quality policy & procedures may be found in section A4 of the RMS product catalogue.

Product Packaging

Protection relays are supplied in secure individual packing cardboard boxes with moulded styrene inserts suitable for recycling. Each product & packing box is labeled with the product part number, customer name & order details.

Design References

The products & components produced by RMS are based on many years of field experience since Relays Pty Ltd was formed in 1955. A large population of equipment is in service throughout Australia, New Zealand, South Africa, The Middle East & South East Asia attesting to this fact. Specific product & customer reference sites may be provided on application.

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