



# **TBBOR 400 relay - Delay-on drop-out, 4 C/O** Datasheet



## Description

The TBBOR 400 is a delay-on drop-out relay with 4 double make / double break C/O contacts (form Z). The delay is fully programmable with a dip switch) from 0.25 s to 63 min. The access to dip switch is available by removing time delay cover. This feature prohibits frivolous field time delay setting.

The plug-in design offers secure locking feature for maximum ease of maintenance (no wires need to be disconnected or other hardware removed for relay inspection or replacement). The resistance to impact and vibration is conform to standards in force for Railway Transported Equipment.

Positive mechanical keying of relay to socket is built into relay and socket during manufacture and terminal identifications are clearly marked on identification plate that is permanently attached to the relay.

The TBBOR 400 relay is pluggable in the following sockets: EA 102 B, EA 102 BF, EA 103 BF, EA 104 B, EA 104 BF, EA 105 BF, EA 112 BF.

## Application

The TBBOR 400 timing relay is designed for heavy duty applications with a programmable timing function used for example in HVAC and lighting.

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#### Features

- Delay-on drop-out relay
- Delay range 0.25 s...63.75 min
- Time delay fully programmable by dip switch
- Status LED indicator
- Plug-in design with secure locking feature for maximum ease of maintenance
- 4 double make / double break C/O contacts (form Z), 12 A
- Weld no transfer contacts standard
- Contact life (mechanical) of 100 million cycles
- -40 °C...+8 5Cc operating temperature

#### Benefits

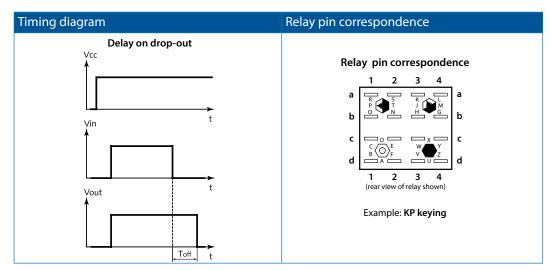
- Proven reliable in heavy duty application
- Weld no transfer
- Long life cycle
- Accurate timing selection finger safe
- Easy to maintain and replace
- Low life cycle cost
- No maintenance

#### Railway compliancy

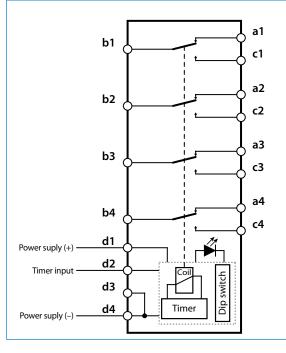
- NF F 62-002 Rolling stock -Instantaneous relays contacts and sockets
- NF F 16-101/102 Fire behaviour -Railway rolling stock
- EN 50155 Railway application -Electronic equipment used on rolling stock
- IEC 61373 Railway application shock and vibration tests



## Functional and connection diagrams



#### Connection diagram



#### Dip switch setting



 Set DS 1 to 8 in ON or OFF position
The final time delay is the sum of each individual ON value given in second if DS 9 is ON or in minute if DS 9 is OFF
DS 10 is set in OFF position

DS no	Range 1 DS 9 = ON			ange 2 9 = OFF
DS 1	ON	0.25 s	ON	0.25 min
DS 2	ON	0.50 s	ON	0.50 min
DS 3	ON	1 s	ON	1 min
DS 4	ON	2 s	ON	2 min
DS 5	ON	4 s	ON	4 min
DS 6	ON	8 s	ON	8 min
DS 7	ON	16 s	ON	16 min
DS 8	ON	32 s	ON	32 min
DS 9	ON	Range 1	OFF	Range 2
DS 10	OFF		OFF	

**Example:** The sample dip switch above is set to 22.5 s (delay on drop-out)







## **Timing characteristics**

Time function	Delay-on drop-out
Total time delay range	0.25 s63.75 min
Time delay adjustment	Fixed after setting the dip switch (access available by removing relay cover)
Adjustment / repeatability accuract	< 2% (td $> 5$ s), $< 10%$ (td $= 0.25$ s5 s) / 0.1% (td $=$ time delay)
	(adjustment with power off)

## Coil data

Keying	Unom (VDC)	Uoperating (VDC)	Pnom (W)	R coil (Ω) <sup>(1)</sup>	L/R (ms) <sup>(2)</sup>
GR	12	8 / 16	3	40	30
GP	24	16 / 33	3	185	30
HP	36	25 / 45	3	475	30
JP	48	33 / 60	3	750	30
KP	72	48 / 90	3	1700	30
MP	96	65 / 120	3	3000	30
LP	110	75 / 138	3	4000	30

(1) Coil resistance tol.: ± 8% at 20 °C
(2) Valid for closed relay

## Contact data

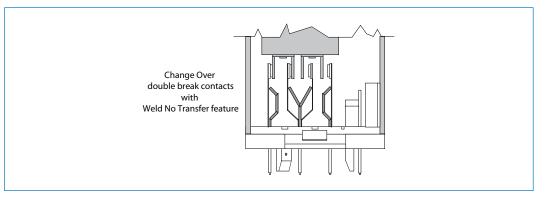
Nominal current	12 A resistive			
Nominal breaking capacity and life	3 A at 72 VDC	L/R : 0 ms	Electrical life: 5 x 10 <sup>6</sup> op.	
	1 A at 72 VDC	L/R: 30 ms	Electrical life: 2.5 x 10 <sup>6</sup> op.	
	3 A at 220 VAC 50 Hz	cosØ=1	Electrical life: 2.5 x 10 <sup>6</sup> op.	
	Lamp filament circuit: 200 W at	: 72 VDC	Electrical life: 5 x 10 <sup>5</sup> op.	
Contact overload withstand	At 24 VDC: 100 A at L/R = 0 for 10 ms			
	(10 operations at the rate of 1 op	peration per n	ninute)	
Contact closure time	Pick-up time N/O < 55 ms	Drop-	out* time N/C < 25 ms	
Contact opening time	Pick-up time N/C < 50 ms	Drop-	out* time N/O < 15 ms	
Minimum contact continuity	20 mA at 24 VDC			
Number of contacts	4 double make / double break contacts (form Z)			
Contact material	Hard silver overlay laminated to	copper		
Contact resistance initial	$10 \text{ m}\Omega$ max at 5 A			
end of life	$40 \text{ m}\Omega$ max at $5 \text{ A}$			







## Contact design



## **Electrical characteristics**

Dielectric strength	2000 VAC, 1 min between contacts
	2600 VAC, 1 min between contacts, coil and frame
Insulation resistance	$\geq$ 1000 M $\Omega$ at 500 VDC

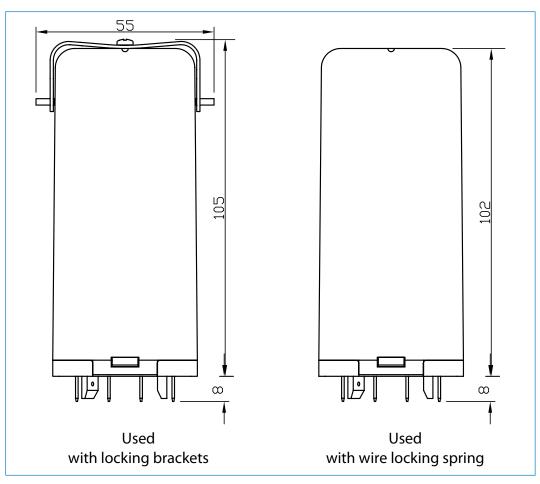
## Mechanical & environmental characteristics

Vibration	NF F 62-002 The tests are conducted in the X, Y , Z planes at frequency between 10 & 150 cycles (sinusoidal) at 2 g
Shock	NF F 62-002 Tests are applied in both directions in the X, Y & Z planes. Then successive shocks are administered consisting of the positive component of sinusoidal with a value of 30 g, 11 ms Other vibration and shock tests can be performed on request
Mechanical life	$> 100 \times 10^6$ operations
Weight	450 g (15.87 ounces)
Temperature	-40 °C+85 °C
Humidity	93% RH, 40° C for 4 days
Salt mist	5% NaCl, 35° C for 4 days
Protection	IP40 (relay on socket)
Fire & smoke	Materials: Polycarbonate (cover) / polyester melamine (base)
	Note: These materials have been tested for fire propagation and smoke emission
	according standards NF F 16-101, NF F 16-102. And have been approved for use
	on the English/French train channel shuttle.





## **Dimensions (mm)**







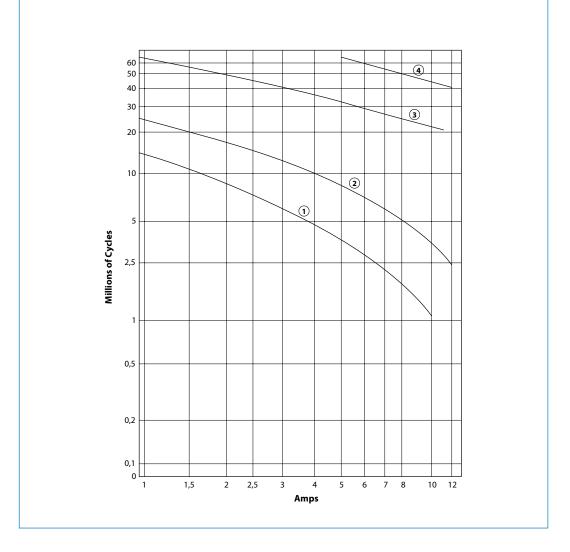


## Dynamic relay selection curve No 1

**AC Current breaking capacity versus life expectancy in millions of cycles.** Rate of contacts opening and closing = 1200 operations per hour.

Curves shown for resistive load (Power Factor = 1).

Curve	1	2	3	4
VAC	220	125	48	24









## Dynamic relay selection curve No 2

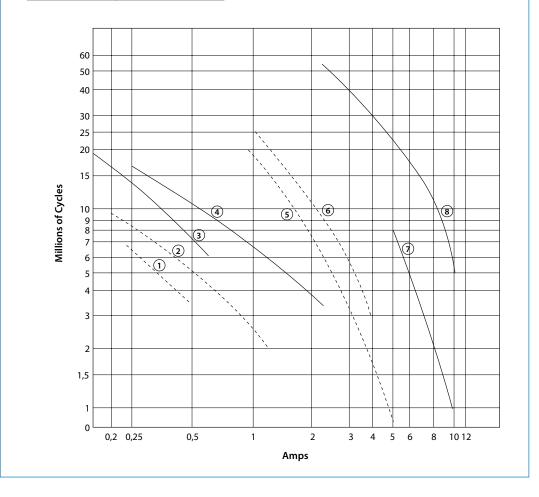
DC Current breaking capacity versus life expectancy in millions of cycles. Rate of contacts opening and closing = 1200 operations per hour. Curves shown for inductive load -

- L/R= 20 ms continuous current

---- L/R= 40 ms continuous current

 $^{*}$  By connecting 2 contacts in series, DC current breaking capacity increases by 50 %

Curves	1-3	2-4	5-7	6-8
VDC	220	125	48	24



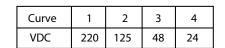


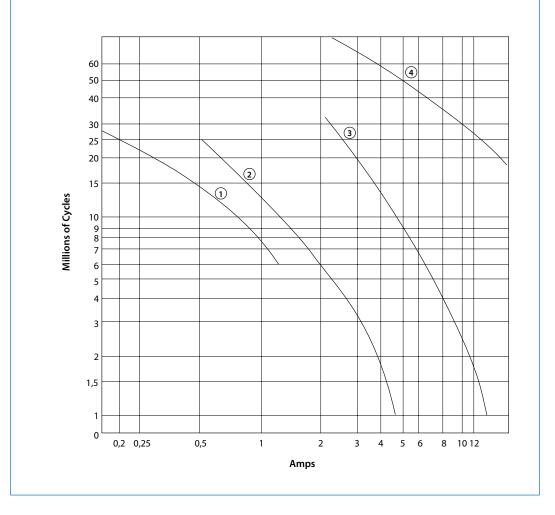


## Dynamic relay selection curve No 3

**DC Current breaking capacity versus life expectancy in millions of cycles.** Rate of contacts opening and closing = 1200 operations per hour. Curves shown for resistive load (L/R = 0). Continuous current.

 $^{*}$  By connecting 2 contacts in series, DC current breaking capacity increases by 50 %







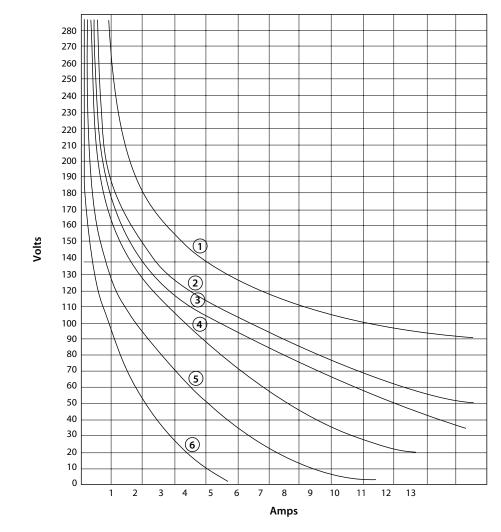


## Dynamic relay selection curve No 4

Maximum contact breaking capacity versus voltage for a given L/R. Rate of contacts opening and closing = 600 operations per hour. Curves shown for resistive load (L/R=0) and inductive loads. Continuous current.

Life expectancy: 2 Millions of Cycles





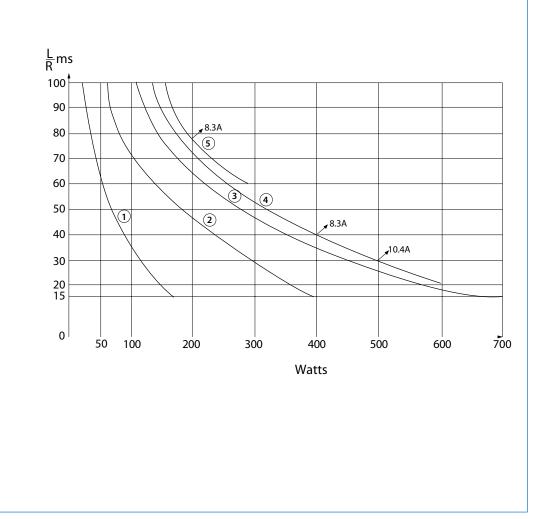




## Dynamic relay selection curve No 5

Maximum power interruption versus load time constant (L/R) for a given voltage. Curves shown for resistive loads. I = P/V.

Curve	1	2	3	4	5
VDC	220	125	72	48	24

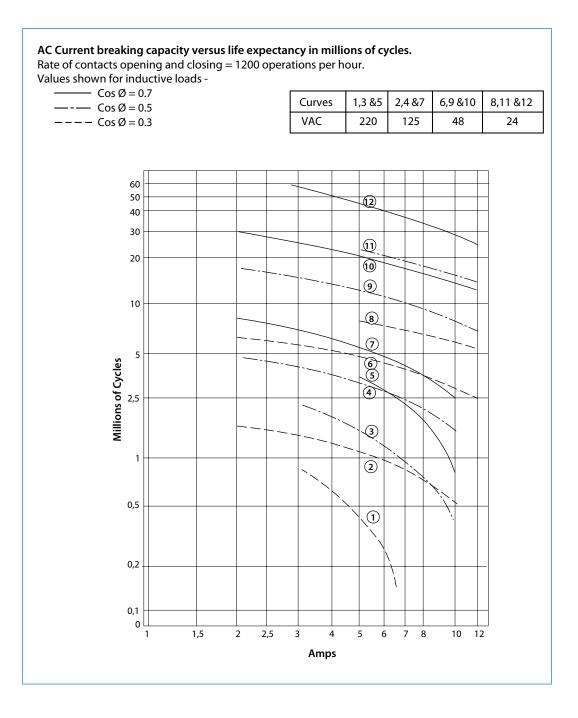








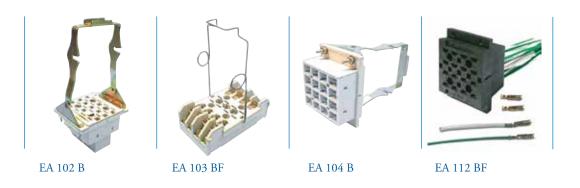
## Dynamic relay selection curve No 6







# **TBBOR 400 relay** Mounting possiblities / sockets



#### Panel/flush mounting

EA 102 B	Locking bracket (905843), rear connection, double Faston 5 mm
EA 102 BF	Wire locking spring (926853), rear connection, single Faston 5 mm
EA 104 B	Locking bracket (905843), rear connection, single Faston 5 x 0.8 mm
EA 104 BF	Wire locking spring (926853), rear connection, single Faston 5 x 0.8mm
EA 112 BF	Wire locking spring (926853), rear connection, crimp contact

#### Surface/wall mounting

EA 103 BF*	Wire locking spring (926853), front connection, M3 screw 6.5 mm ring terminals
	$(2,5 \text{ mm}^2)$
EA 105 BF*	Wire locking spring (926853), front connection, single Faston 5 mm

\* Mounting possibility on 35 mm rail EN 50022 by adding suffix D to the part number (see socket datasheet)

Note: Keying of relay to socket can be specified by adding the keying letters in the part number. See all details in the related socket datasheet.

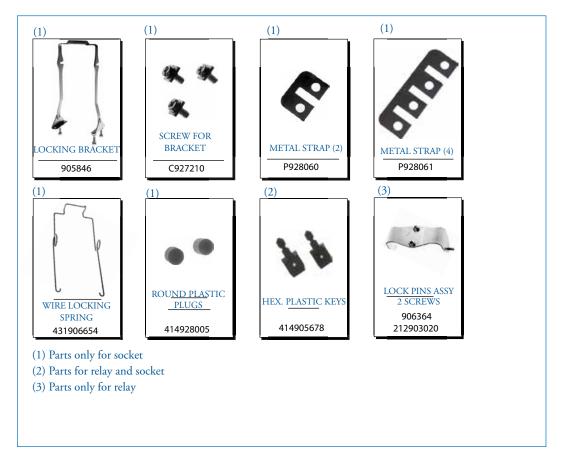






# **TBBOR 400 relay** Spare parts

## Spare parts - order part numbers









# TBBOR 400 relay Instructions

#### Installation

Install socket and connect wiring correctly according identification to terminals. Plug relay into socket. Reverse installation into socket not possible due to mechanical blocking by snap-lock. Don't reverse polarity of coil connection. Relays can be mounted (tightly) next to each other and in any attitude. **Warning!** Never use silicon near by relays

#### Operation

Before operating always apply voltage to coil to check correct operation.

Long term storage may corrode the silver on the relay pins. Just by plugging the relay into the socket, the female bifurcated receivers will automatically clean the corrosion on the pins and guarantee a good connection. Do not use the relay in places with flammable gas as the arc generated from switching could ignite gasses.

#### Maintenance

Correct operation of relay can easily be checked as transparent cover gives good visibility on the moving contacts. When the relay doesn't seem to operate correct, please check presence of coil voltage. Use a multimeter. If LED is used, coil presence should be indicated. If coil voltage is present, but the relay doesn't work, a short circuit of suppression diode is possible (The coil connection was reversed). If relay doesn't work after inspection, please replace relay unit by a similar model. Send defective relay back to manufacturer. Normal wear and tear excluded.







# **TBBOR 400 relay** Ordering scheme

Configuration:



This example represents a **TBAU 400 72 KP C F 1**. **Description**: TBAU 400 relay, Unom: 72 VDC, keying KP, relay cover for wire locking spring,

1. Relay model

test report in English

## **TBBOR 400**

#### 2 & 3. Nominal voltage and keying

#### 4. Weld no transfer

Weld no transfer

#### 5. Relay cover type

_	Relay cover with lock pins	
F	Relay cover forwire locking spring	

#### 6. Language on test report

_	French	
1	English	
2	Spanish	











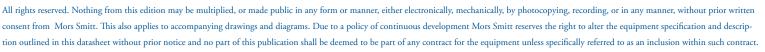


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